



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Ship tomorrow
D4435-7

Job Sheet 174771



Part No: D4435-7

Job Qty: 8 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/21/18

Job Tracking No:

Due Date: 3/30/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV B SHEETS 8,9 IPP REV:A 11.10.05 NEW ISSUE DD VERF:EC IPP REV:B 12.03.06 AS PER DWG REV.B DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	3/29/18	3/29/18	0.00	0.00	Start Up Waterjet		<i>SL 18/03/22</i>
100	Waterjet	8 pcs	3/29/18	3/29/18	0.00	0.82	Waterjet1		<i>SL 18/03/22</i>
120	QC	8 pcs	3/29/18	3/29/18	0.00	0.00	QC8		<i>38</i>
130	Brake NC	8 pcs	3/29/18	3/29/18	0.08	1.73	Brake NC 2		<i>9-88 SD</i>
150	QC	8 pcs	3/29/18	3/29/18	0.00	0.00	QC5		<i>213</i>
160	HandFinish	8 pcs	3/30/18	3/30/18	0.00	0.39	HandFinish1		<i>SL 18-03-24</i>
170	QC	8 pcs	3/30/18	3/30/18	0.00	0.00	QC7-3		<i>SD</i>
190	Packaging	8 pcs	3/30/18	3/30/18	0.00	0.00	Packaging3-2		<i>SD</i>
200	QC21-SA	8 Ea	3/30/18	3/30/18	0.00	0.00	QC21		<i>21 9-88</i>

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	6.1600 sf (.77 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.040	6	135	0

50 18292



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Container No: S054142



Part: D4435-7

Job No: 174771

Serial No/Batch: S054142

Revision:

Inspector:

Date: 03/23/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bracket	0.040Inches $\pm$ 0.010	0.050 0.030	Product	
2	Bracket	0.098Inches $\pm$ 0.004 - 0.001	0.102 0.097	9,040 9,099	Diameter
3	Bracket	0.213Inches $\pm$ 0.005 - 0.001	0.218 0.212	9,214	Diameter
4	Bracket	0.800Inches $\pm$ 0.030	0.830 0.770	9,805	
5	Bracket	7.690Inches $\pm$ 0.030	7.720 7.660	7,694	
6	Bracket	8.990Inches $\pm$ 0.030	9.020 8.960	8,998	
7	Bracket	9.390Inches $\pm$ 0.030	9.420 9.360	9,397	
8	Bracket	1.050Inches $\pm$ 0.030	1.080 1.020	1,062	
9	Bracket	1.400Inches $\pm$ 0.030	1.430 1.370	1,407	
10	Bracket	1.900Inches $\pm$ 0.030	1.930 1.870	1,908	
11	Bracket	2.400Inches $\pm$ 0.030	2.430 2.370	2,403	
12	Bracket	1.550Inches $\pm$ 0.030	1.580 1.520	1,555	
13	Bracket	7.800Inches $\pm$ 0.030	7.830 7.770	7,809	
14	Bracket	8.500Inches $\pm$ 0.030	8.530 8.470	8,500	
15	Bracket	9.180Inches $\pm$ 0.030	9.210 9.150	9,182	
16	Bracket	10.580Inches $\pm$ 0.030	10.610 10.550	10,583	
17	Bracket	11.080Inches $\pm$ 0.030	11.110 11.050	11,085	
18	Bracket	0.040Inches $\pm$ 0.010	0.050 0.030	0,040	

Plex 3/21/18 12:41 PM Dart.Gagnon.Michelle

